

# Is reliability a risk?

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**THE TECHNOLOGY  
INNOVATOR.**





**“Any problem encountered on the space shuttle,  
with your intervention,  
can become worse”**



Your PC ran into a problem that it couldn't handle, and now it needs to restart.

You can search for the error online: `HAL_INITIALIZATION_FAILED`





13:10

30/ 10 /2017

VJSDIHCCLO60(VJSDJLSO

DIAGNOSTIC

Servers & System Status

E-STOP

Emergency Stop Status ☐

Zone 1: Tower ☐

Zone 2: TJS ☐

Zone 3: Drives ☐

ALARMS

Tower: 

Unacknowledged

TJS: 

Acknowledged

HOC: 

Fault

Safety: 

Acknowledged

Interface: 

Fault

SC: 

Fault

LDA: 

Unacknowledged

Winches: 

Acknowledged

TRAC: 

Fault

Servers Overview

Area Name:

Server Name:

Active Machine:

Primary Status:

Secondary Status:

Default Server:

FT Directory

HMI Server

Data Server with FTAE

FTAE Tag-Based Server

FTLD Interface

Server Service Status

Factorytalk Directory Server

VJSDIHCSV050 - Studio5000ClockSyncService State: Stopped

VJSDIHCSV050 - MSSQLSERVER State: Running

Historian Server

?

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?

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Overview

Server & Services status

Programmable Logic Controllers

E-Stops / Zones Overview

E-Stops Details

Panel temperature

Field IO

Network

Home

Pipe Lay

TLS

LDA

Tower

Moonpool

HOC

TRAC

SAFC

Stinger

TJS

TRA Winches

LDA Winches

Initiation Winches

Tugger Winches

Alarms

Trends

Diagnostics

Control Mode

Help

Option



**11:13****LOADING ARM**

30/10/2017

V3SDIHCC1060/V3SDJLSO

**Sensors Redundancy: LC2 Squeeze Cylinders**

[0387]

**E-STOP**

Emergency Stop Status

Zone 1: Tower

Zone 2: TJS

Zone 3: Drives

**ALARMS**Tower: Acknowledged  
Safety: Acknowledged  
LDA: UnacknowledgedTJS: Acknowledged  
Interface: Fault  
Winches: AcknowledgedHOC:   
SC:   
TRAC: 

LC2 Clamp Port Quad Body Fwd Squeeze A&B				LC2 Clamp Port Quad Body Aft Squeeze A&B			
ICT57410/JDE	Fault	En D-En	On Off	ICT57810/JDE	Fault	En D-En	On Off
Value (mm)	-0.0			Value (mm)	-0.0		
Dev Limit (mm)	10.0			Dev Limit (mm)	10.0		
LC2 Clamp Port Quad Door Aft Squeeze A&B				LC2 Clamp Stbd Quad Body Fwd Squeeze ICT A&B			
ICT57509/JDE	Fault	En D-En	On Off	ICT57512/JDG	Fault	En D-En	On Off
Value (mm)	0.0			Value (mm)	-0.0		
Dev Limit (mm)	10.0			Dev Limit (mm)	10.0		
LC2 Clamp Stbd Quad Door Fwd Squeeze ICT				LC2 Clamp Stbd Quad Door Aft Squeeze ICT A&B			
ICT57606/JDG	Fault	En D-En	On Off	ICT57608/JDG	Fault	En D-En	On Off
Value (mm)	-0.0			Value (mm)	0.1		
Dev Limit (mm)	10.0			Dev Limit (mm)	10.0		
LC2 Clamp Stbd Quad Body Squeeze Pressure Fwd&Aft				LC2 Clamp Port Quad Door Squeeze Pressure Fwd&Aft			
PT57705/JDG	Fault	En D-En	On Off	PT57708/JDG	Fault	En D-En	On Off
Value (mm)	3.9			Value (bar)	3.5		
Dev Limit (mm)	10.0			Dev Limit (bar)	10.0		
LC2 Clamp Port Quad Door Fwd Squeeze A&B				LC2 Clamp Port Quad Body Port Squeeze Pressure Fwd&Aft			
ICT57507/JDE	Fault	En D-En	On Off	PT57610/JDG	Fault	En D-En	On Off
Value (mm)	-0.0			Value (bar)	2.8		
Dev Limit (mm)	10.0			Dev Limit (bar)	10.0		
LC2 Clamp Stbd Quad Body Aft Squeeze ICT A&B				LC2 Clamp Stbd Quad Door Squeeze Pressure Fwd&Aft			
ICT57603/JDG	Fault	En D-En	On Off	PT57710/JDG	Fault	En D-En	On Off
Value (mm)	-0.0			Value (bar)	3.7		
Dev Limit (mm)	10.0			Dev Limit (bar)	10.0		

Home	Pipe Lay	TLS	LDA	Tower	Moonpool	HOC	TRAC	SAFC	Stinger	TJS	TRA Winches	LDA Winches	Initiation Winches	Tugger Winches	Alarms	Trends	Diagnostics	Control Mode	Help
																			Option

Safety Shoe	Overview
Clamp 1	Start Condition
Clamp 2	Sequences
Clamp 2 VAP Cylinders	Interlock
Clamp 2 Doors	Sensors Redundancy
Clamp 2 Squeeze Cylinders	Parameters
Clamp 2 Slews	
Clamp 3	
Clamp 4	
HPU	
Hold Back Winch	
Height Adjustment Cylinders	





"Okay, Houston, *we've had* a problem here"













Follow track

Manual heading:  °

Manual course:  °

Velocity setpoint:  kn

Stop

Actual velocity:  kn

m/min

Actual heading:  °

Actual list:  °

Actual tilt:  °

Red

Yellow

Green

PLET & ESDV & VCM

PLET ▼

Create

Destroy

Latch

Unlatch

aft

0

for

Align

in

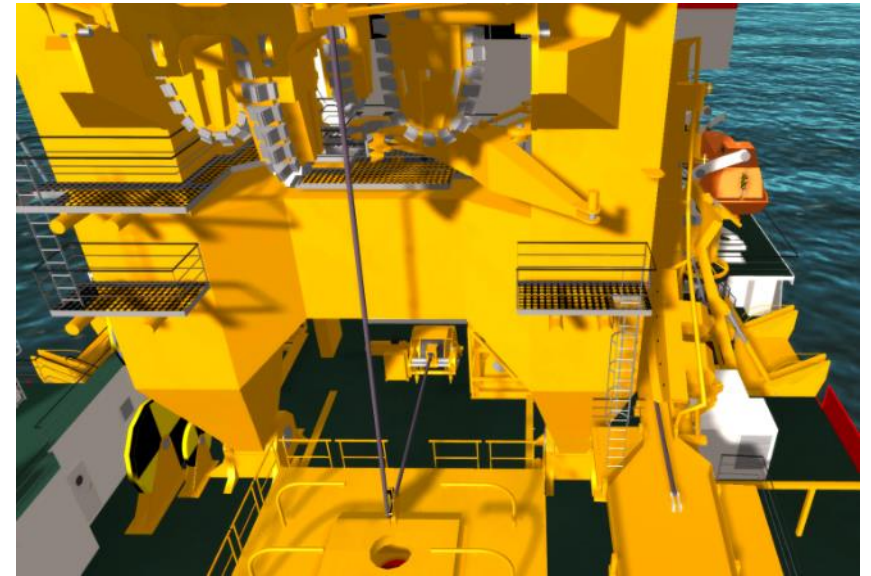
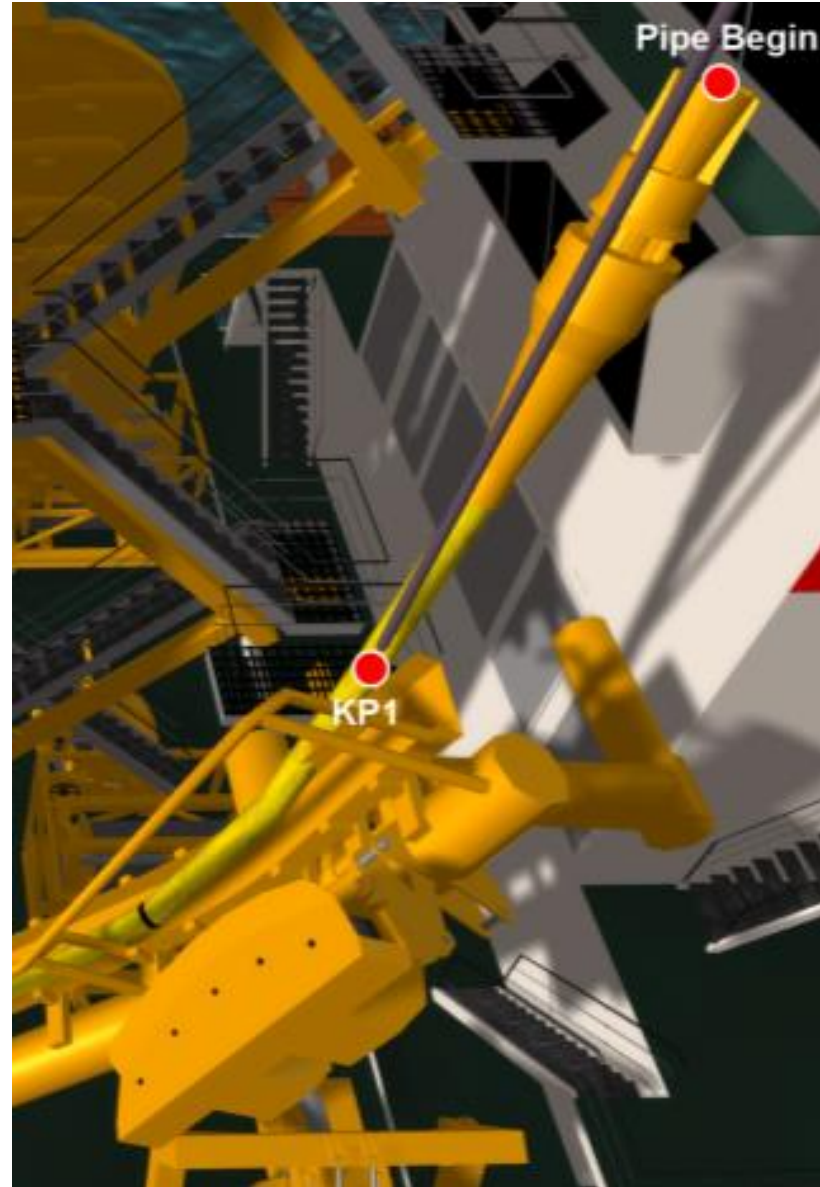
0

out

Connect

Disconnect







**THE TECHNOLOGY  
INNOVATOR.**

Martin Bingham

Director of Technology

